

SPECIALTY

Gas Regulation Equipment Catalog

- *General Purpose*
- *High Purity Analytical*
- *High Purity, Corrosion Resistant Stainless Steel*
- *High Purity, Brass*
- *High Pressure Regulator*
- *Cryogenic Regulator*

24HR
SHIPPING

For Most Regulator Configurations!



ISO 9001 Certified Quality System
MillerWelds.com



SMITH
EQUIPMENT



Smith Equipment Manufacturing was founded by Elmer Smith in 1916. Initially called "Smith Inventions," its humble design and manufacturing operations were located in a garage in Minneapolis, MN. Though additional product lines have been added through the years, oxy-fuel gas apparatus has remained Smith's time tested primary product line.

In the 1950's, Smith's business expanded into the manufacture of high pressure gas regulation equipment. Looking for a more "high tech" sounding company name, Smith became TESCO Corporation, which was an acronym for The Elmer Smith Company of Minnesota. TESCO consisted of four autonomous divisions, one of which was Smith Equipment Manufacturing, which relocated to Watertown, South Dakota in 1981.

Smith Equipment offers an extensive line of cutting torches, tips, and gas regulators. Additionally, Smith serves the HVAC and jewelry industries with a line of specialty products developed specifically for the unique application requirements of these market segments. Other Smith products include gas mixing devices, aircraft pitot tubes, and a complete line of specialty gas regulators. Smith's products are used in a variety of industries, including: construction, steel fabrication, ship building, and maintenance.

Celebrating its 100-year anniversary in 2012, ITW (NYSE: ITW) is a Fortune 200 global diversified industrial manufacturer of value-added consumables and specialty equipment with related service businesses. The company focuses on profitable growth and strong returns across worldwide platforms and businesses. The businesses serve local customers and markets around the globe, with a significant presence in developed as well as emerging markets.

Smith's Watertown operation consists of manufacturing cells for each product line, which incorporate machining, plating, swaging, assembly and testing. We strongly believe the "future history" of Smith Equipment depends on every employee subscribing to ITW's 80/20 rule and its five principles of focus, flow, simplification, empowerment, and trust!!



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HOW TO SELECT

A MILLER|SMITH SPECIALTY GAS REGULATOR

STEP 1 Determine gas and material compatibility

Material compatibility between the purposed gas and the regulator's materials of construction is essential. Regulator components that come in contact with the gas stream called "wetted surfaces" must be compatible with the gas being used. Depending on the environment the regulator is being operated in, external materials of construction must be considered as well. Smith Equipment manufactures a wide variety of regulators constructed with various materials to meet most any application. For more information on materials compatibility please refer to the "Material Compatibility Reference" located on page 11 of this catalog.

Types of inlet connections (CGA connections) are determined by the type of gas that is used. You can determine the appropriate CGA connection you require by locating the gas you will be using in the "Regulator CGA Connections" guide located on page 12 of this catalog.

STEP 2 Determine gas purity needs

The higher the purity grade of gas selected, the more "diffusion resistant" the system components must be. Maintaining gas stream purity is directly related to the materials of construction in the equipment selected. For example, when high purity gas is required, regulators with non-stainless steel diaphragms should not be used. Elastomeric (rubber based) diaphragms tend to absorb and outgas which may compromise the gas purity. Regulators with stainless steel metal to metal diaphragms prevent particulates from being absorbed and later diffused into the gas stream maintaining gas purity. To define the grade of regulator purity required, consider the following as a guide:

GENERAL PURPOSE REGULATORS- Are recommended for use with non-corrosive and non-hazardous pure and mixed gas applications where elastomeric outgassing is not critical. These regulators are not recommended for analytical or high purity applications. Typical applications include general laboratory or plant use. These regulators contain a self-resetting safety relief valve vented to atmosphere to protect the regulator from over-pressurization and are available with optional needle valves.

HIGH PURITY ANALYTICAL REGULATORS- Are recommended for use with non-corrosive pure and mixed gas application. Typical applications include gas management of analytical instrumentation, chromatographic carrier gas, and process gas regulation. These units minimize outgassing and inboard diffusion through the use of stainless steel convoluted diaphragms and high purity seats and seal rings. These regulators contain a self resetting safety relief valve vented to atmosphere to protect the regulator from over-pressurization and are available with optional needle valves.

HIGH PURITY REGULATORS- Are recommended for use with non-corrosive pure and mixed gas application. Typical applications include gas management of analytical instrumentation, chromatographic carrier gas, and process gas regulation. These units minimize outgassing and inboard diffusion through the use of stainless steel convoluted diaphragms, high purity seats and seal rings. These regulators may be fitted with optional captured safety relief vents in the bonnet to safely vent away hazardous gases and protect from over-pressurization in the event the diaphragm fails. Optional packless diaphragm valves are also available for these regulators.

HIGH PURITY CORROSION RESISTANT REGULATORS- Are recommended for use with mildly corrosive and non-corrosive gas applications. The stainless steel convoluted metal to metal diaphragm seal provides superior leak performance and eliminates the need for seal rings. The metal to metal seal eliminates outgassing and inboard diffusion in the gas stream. These regulators may be fitted with optional captured relief vents in the bonnet to safely vent away hazardous gasses and protect from over-pressurization in the event of a diaphragm failure. Optional packless diaphragm valves are also available for these regulators.

HOW TO SELECT

A MILLER|SMITH SPECIALTY GAS REGULATOR

STEP 3 Determine delivery pressure needs

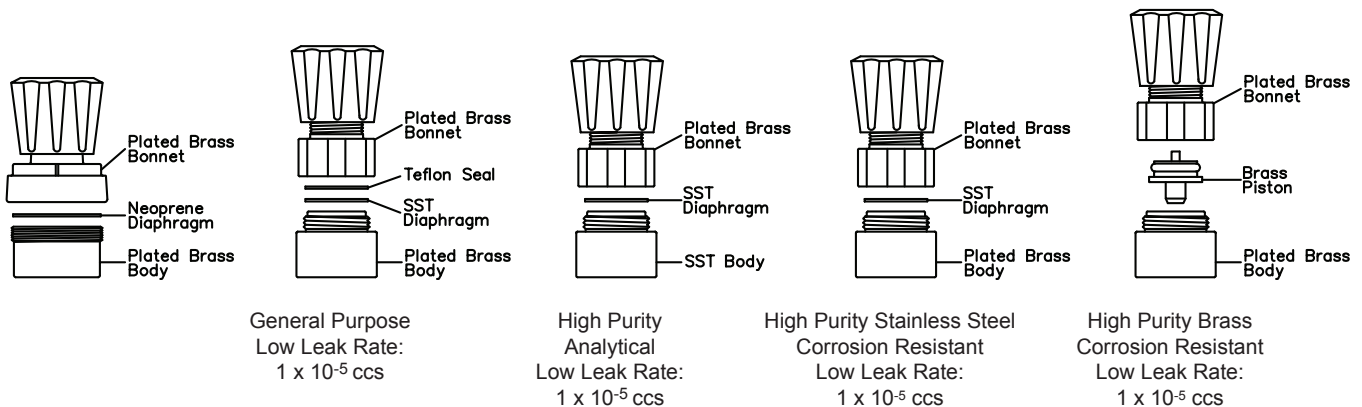
Single stage regulators reduce pressure by passing through one pressure reducing valve area in a single step to deliver a pressure within a specific range. Regulators designed in this way will show a slight increase in delivery pressure as the cylinder pressure falls during use. This phenomenon is known as decay rise. This reduced inlet pressure provides less force against the regulator valve causing it to open wider resulting in increased outlet pressure. If constant pressure is required, periodic adjustment of the regulator is required as the cylinder pressure is reduced. Two stage or dual stage regulators perform the same function as single stage regulators, however, they are actually two regulators in the same housing. In two stage regulators delivery pressure remains constant as the cylinder pressure decreases. Greater accuracy in pressure control is maintained because the pressure is reduced by passing through two pressure reducing valves instead of one. The first stage reduces the incoming high pressure into the second stage. The second stage is adjustable and reduces the remaining pressure to the desired working pressure. Because the inlet pressure on the second stage is relatively stable from the first stage, two stage regulators maintain stable delivery pressure and do not require periodic adjustment as the cylinder pressure decreases.

In summary, a single stage regulator will automatically increase outlet pressure as the cylinder pressure drops. A two stage regulator outlet pressure will remain constant when the cylinder pressure drops.

STEP 4 Determine outlet fitting requirements

Specific outlet connections are determined by the gases used as well as application and down stream requirements. Most regulators are available with or without outlet fittings and are configured at the time of ordering. Smith Equipment offers a wide variety of outlet fittings including standard hose fittings, needle valves, diaphragm valves, and tube fittings. Refer to the available options shown on the catalog page for the specific regulator chosen. Other options and accessories are also available as listed on specific regulator pages.

100 Series 200 Series 300 Series 600 Series 800 Series



REGULATOR QUICK REFERENCE

CHART

		Materials of Construction											
		Body			Diaphragm								
Regulator Series	Application	Stainless Steel	Nickel Plated Brass	Monel	Neoprene	Stainless Steel	Stainless Steel FKM Seals	Piston	Monel	Single Stage	Two Stage	Line	Catalog Page
100 Series	General Purpose		X		X							X	13
110 Series	General Purpose		X		X					X			14
120 Series	General Purpose		X		X						X		15
200 Series	High Purity Analytical		X				X					X	16
210 Series	High Purity Analytical		X				X			X			17
220 Series	High Purity Analytical		X				X				X		18
250 Series	High Purity Analytical		X				X			X			19
310 Series	High Purity Corrosion Resistant	X				X				X			20
320 Series	High Purity Corrosion Resistant	X				X					X		21
600 Series	High Purity		X			X						X	22
610 Series	High Purity		X			X				X			23
620 Series	High Purity		X			X					X		24
630 Series	High Purity Analytical		X			X		X			X		25
810 Series	High Purity Analytical		X					X		X			26
820 Series	High Pressure		X					X		X			27
850 Series	High Pressure		X					X					28

REGULATOR

SELECTION GUIDE

The following is a guide to assist you in determining which regulator should be used for a given gas and its application. It should be noted however, this information is based on Smith Equipment's experience to date and is believed to be reliable. These applications are only suggestions by Smith Equipment and the user accepts full responsibility for their use and does so at their own discretion and risk.

Smith Equipment strongly recommends that tests be run under actual operating conditions to determine the regulator's performance and compatibility with the gas to be used.

PURE GASES	LINE REGULATOR	CYLINDER REGULATORS		
	SINGLE STAGE	SINGLE STAGE	TWO STAGE	CGA INLET
ACETYLENE Atomic absorption 99.6%	HP200	HP210	HP220	510
AIR Dry Hydrocarbon Free Zero	GP100 HP600/200 HP600/200	GP110 HP610/210 HP610/210	GP120 HP620/220 HP620/220	590 590 590
AMMONIA Anhydrous	None	HP 310	HP320	240/705
ARGON Research 99.9995% U.H.P. 99.999% Prepurified 99.998% Zero 99.998% High Purity 99.995%	HP600/200 HP600/200 HP600/200 HP600/200 HP600/200	HP610/210 HP610/210 HP610/210 HP610/210 HP610/210	HP620/220 HP620/220 HP620/220 HP620/220 HP620/220	580 580 580 580 580
BORON TRIFLUORIDE Minimum Purity 99.5%	None	HP310	HP320	330
1.3 BUTADIENE Instrument 99.5% C.P. 99.0%	GP100 GP100	GP110 GP110	GP120 GP120	510 510
N-BUTANE Research 99.9% C.P. 99.0%	GP100 GP100	GP110 GP110	GP120 GP120	510 510
CARBON DIOXIDE Research 99.998% Instrument (Coleman) 99.99% C.P. 99.8%	HP600/200 HP600/200 GP100	HP610/210 HP610/210 GP110	HP620/220 HP620/220 GP120	320 320 320
CARBON MONOXIDE Ultra High Purity 99.9% C.P. 99.0% Commercial 98.0%	HP600/200 HP600/200 GP100	HP610/210 HP610/210 GP110	HP620/220 HP620/220 GP120	350 350 350
CHLORINE High Purity 99.5%	None	HP310	HP320	660
DEUTERIUM C.P. 99.5%	HP600/200	HP610/210	HP620/220	350
DIMETHYL ETHER Purity 99.5%	GP100	GP110	GP120	510
ETHANE Research 99.98% C.P. 99.0% Technical 97.5%	HP600/200 HP600/200 GP100	HP610/210 HP610/210 GP110	HP620/220 HP620/220 GP120	350 350 350
ETHYLENE Research 99.98% C.P. 99.5% Technical 98.55%	HP600/200 HP600/200 GP100	HP610/210 HP610/210 GP110	HP620/220 HP620/220 GP120	350 350 350
HELIUM Research 99.9995% Ultra High 99.999% Zero 99.995% High Purity 99.995%	HP600/200 HP600/200 HP600/200 HP600/200	HP610/210 HP610/210 HP610/210 HP610/210	HP620/220 HP620/220 HP620/220 HP620/220	580 580 580 580

REGULATOR

SELECTION GUIDE

PURE GASES	LINE REGULATOR	CYLINDER REGULATORS		
	SINGLE STAGE	SINGLE STAGE	TWO STAGE	CGA INLET
HYDROGEN				
Research 99.9999%	HP600/200	HP610/210	HP620/220	350
Ultra High 99.999%	HP600/200	HP610/210	HP620/220	350
Zero 99.99%	HP600/200	HP610/210	HP620/220	350
Prepurified 99.99%	HP600/200	HP610/210	HP620/220	350
Extra Dry 99.95%	HP600/200	HP610/210	HP620/220	350
HYDROGEN CHLORIDE				
Chemical 99.0%	None	HP310	HP320	330
KRYPTON				
Research 99.995%	HP600/200	HP610/210	HP620/220	580
METHANE				
Research 99.99%	HP600/200	HP610/210	HP620/220	350
U.H.P. 99.97%	HP600/200	HP610/210	HP620/220	350
C.P. 99.0%	HP600/200	HP610/210	HP620/220	350
Technical 98.0%	GP100	GP110	GP120	350
Commercial 93.0%	GP100	GP100	GP120	350
NEON				
Research 99.999%	HP600/200	HP610/210	HP620/220	580
U.H.P. 99.996%	HP600/200	HP610/210	HP620/220	580
Purified 99.89%	HP600/200	HP610/210	HP620/220	580
NITROGEN				
Research 99.9995%	HP600/200	HP610/210	HP620/220	580
Ultra High 99.999%	HP600/200	HP610/210	HP620/220	580
Prepurified 99.998%	HP600/200	HP610/210	HP620/220	580
Zero 99.998%	HP600/200	HP610/210	HP620/220	580
High Purity 99.99%	HP600/200	HP610/210	HP620/220	580
Oxygen Free 99.99%	HP600/200	HP610/210	HP620/220	580
Extra Dry 99.7%	HP600/200	HP610/210	HP620/220	580
NITROUS OXIDE				
U.H.P. 99.99%	HP600/200	HP610/210	HP620/220	326
Atomic Absorption 99.0%	GP100	GP110	GP120	326
OXYGEN				
Research 99.995%	HP600/200	HP610/210	HP620/220	540
U.H.P. 99.99%	HP600/200	HP610/210	HP620/220	540
Zero 99.6%	HP600/200	HP610/210	HP620/220	540
Extra Dry 99.6%	HP600/200	HP610/210	HP620/220	540
PROPANE				
Research 99.99%	HP200	HP210	HP220	510
Instrument 99.5%	GP100	GP110	GP120	510
C.P. 99.0%	GP100	GP110	GP120	510
Natural 96.0%	GP100	GP110	GP120	510
PROPYLENE				
Research	HP200	HP210	HP220	510
C.P. 99.0%	GP100	GP110	GP120	510
SULFUR HEXAFLUORIDE				
Instrument 99.99%	HP600/200	HP610/210	HP620/220	590
C.P. 99.8%	GP100	GP110	GP120	590
XENON				
Research 99.995%	HP600/200	HP610/210	HP620/220	580

REGULATOR

SELECTION GUIDE

MIXED GASES	LINE REGULATOR	CYLINDER REGULATORS		
	SINGLE STAGE	SINGLE STAGE	TWO STAGE	CGA INLET
AMMONIA in Argon in Helium in Hydrogen in Nitrogen	None None None None	HP310 HP310 HP310 HP310	HP320 HP320 HP320 HP320	705 705 705 705
ARGON in Helium in Hydrogen in Nitrogen	HP600/200 HP600/200 HP600/200	HP610/210 HP610/210 HP610/210	HP620/220 HP620/220 HP620/220	580 580 580
BUTANE in Argon in Helium in Hydrogen in Nitrogen	HP600/200 HP600/200 HP600/200 HP600/200	HP610/210 HP610/210 HP610/210 HP610/210	HP620/220 HP620/220 HP620/220 HP620/220	350 350 350 350
CARBON DIOXIDE in Air in Argon in Helium in Hydrogen in Nitrogen	HP600/200 HP600/200 HP600/200 HP600/200 HP600/200	HP610/210 HP610/210 HP610/210 HP610/210 HP610/210	HP620/220 HP620/220 HP620/220 HP620/220 HP620/220	580 580 580 350 580
CARBON MONOXIDE in Air in Argon in Helium in Hydrogen in Nitrogen	HP600/200 HP600/200 HP600/200 HP600/200 HP600/200	HP610/210 HP610/210 HP610/210 HP610/210 HP610/210	HP620/220 HP620/220 HP620/220 HP620/220 HP620/220	590 350 350 350 350
CHLORINE in Argon in Helium in Nitrogen	None None None	HP310 HP310 HP310	HP320 HP320 HP320	330 330 330
ETHANE in Argon in Helium in Hydrogen in Nitrogen	HP600/200 HP600/200 HP600/200 HP600/200	HP610/210 HP610/210 HP610/210 HP610/210	HP620/220 HP620/220 HP620/220 HP620/220	350 350 350 350
ETHYLENE in Argon in Helium in Nitrogen	HP600/200 HP600/200 HP600/200	HP610/210 HP610/210 HP610/210	HP620/220 HP620/220 HP620/220	350 350 350
HELIUM in Argon in Hydrogen in Nitrogen	HP600/200 HP600/200 HP600/200	HP610/210 HP610/210 HP610/210	HP620/220 HP620/220 HP620/220	580 350 580
HEXANE in Air in Argon in Helium in Hydrogen in Nitrogen	HP600/200 HP600/200 HP600/200 HP600/200 HP600/200	HP610/210 HP610/210 HP610/210 HP610/210 HP610/210	HP620/220 HP620/220 HP620/220 HP620/220 HP620/220	350 350 350 350 350
HYDROGEN in Argon in Helium in Nitrogen	HP600/200 HP600/200 HP600/200	HP610/210 HP610/210 HP610/210	HP620/220 HP620/220 HP620/220	350 350 350
HYDROGEN CHLORIDE in Argon in Helium	None None	HP310 HP310	HP320 HP320	330 330

REGULATOR

SELECTION GUIDE

MIXED GASES	LINE REGULATOR	CYLINDER REGULATORS		
	SINGLE STAGE	SINGLE STAGE	TWO STAGE	CGA INLET
HYDROGEN CHLORIDE in Argon in Helium in Nitrogen	None None None	HP310 HP310 HP310	HP320 HP320 HP320	330 330 330
HYDROGEN SULFIDE in Argon in Helium in Nitrogen	None None None	HP310 HP310 HP310	HP320 HP320 HP320	330 330 330
ISOBUTANE in Argon in Helium in Hydrogen in Nitrogen	HP600/200 HP600/200 HP600/200 HP600/200	HP610/210 HP610/210 HP610/210 HP610/210	HP620/220 HP620/220 HP620/220 HP620/220	350 350 350 350
METHANE in Air in Argon in Helium in Hydrogen in Nitrogen	HP600/200 HP600/200 HP600/200 HP600/200 HP600/200	HP610/210 HP610/210 HP610/210 HP610/210 HP610/210	HP620/220 HP620/220 HP620/220 HP620/220 HP620/220	350 / 590 350 350 350 350
NITRIC OXIDE in Argon in Helium in Nitrogen	None None None	HP310 HP310 HP310	HP320 HP320 HP320	660 660 660
NITROGEN in Argon in Hydrogen in Helium in Oxygen	HP600/200 HP600/200 HP600/200 HP600/200	HP610/210 HP610/210 HP610/210 HP610/210	HP620/220 HP620/220 HP620/220 HP620/220	580 350 580 296
NITROGEN DIOXIDE in Air in Argon in Helium in Nitrogen	None None None None	HP310 HP310 HP310 HP310	HP320 HP320 HP320 HP320	660 660 660 660
OXYGEN in Argon in Helium in Nitrogen	HP600/200 HP600/200 HP600/200	HP610/210 HP610/210 HP610/210	HP620/220 HP620/220 HP620/220	590 590 590
PROPANE in Air in Argon in Helium in Hydrogen in Nitrogen	HP600/200 HP600/200 HP600/200 HP600/200 HP600/200	HP610/210 HP610/210 HP610/210 HP610/210 HP610/210	HP620/220 HP620/220 HP620/220 HP620/220 HP620/220	590 350 350 350 350
PROPYLENE in Air in Argon in Helium in Hydrogen in Nitrogen	HP600/200 HP600/200 HP600/200 HP600/200 HP600/200	HP610/210 HP610/210 HP610/210 HP610/210 HP610/210	HP620/220 HP620/220 HP620/220 HP620/220 HP620/220	590 350 350 350 350
SULFUR DIOXIDE in Air in Argon in Helium in Nitrogen	None None None None	HP310 HP310 HP310 HP310	HP320 HP320 HP320 HP320	660 660 660 660

REGULATOR

SELECTION GUIDE

INSTRUMENT MIXTURES	LINE REGULATOR	CYLINDER REGULATORS		
	SINGLE STAGE	SINGLE STAGE	TWO STAGE	CGA INLET
CHROMATOGRAPH CARRIER GAS 8.5% Hydrogen 91.5% Helium	HP600/200	HP610/210	HP620/220	350
ELECTRON CAPTURE MIXTURE P-5 Gas Mixture 5 % Methane	HP600/200	HP610/210	HP620/220	350
FLAME IONIZATION FUEL MIXTURES 40 % Hydrogen 60 % Helium	HP600/200	HP610/210	HP620/220	350
40 % Hydrogen 60 % Nitrogen	HP600/200	HP610/210	HP620/220	350
FURNACE ATMOSPHERE MIXTURES 40 % Carbon Dioxide 60 % Carbon Monoxide	HP600/200	HP610/210	HP620/220	350
GEIGER GAS MIXTURE .95 % ISO Butane 99.05 % Helium	HP600/200	HP610/210	HP620/220	350
LEAK DETECTION MIXTURE 1 - 10 % Helium in Nitrogen	HP600/200	HP610/210	HP620/220	580

NUCLEAR COUNTER MIXTURE	LINE REGULATOR	CYLINDER REGULATOR		
	SINGLE STAGE	SINGLE STAGE	TWO STAGE	CGA INLET
P-10 Gas Mixture 10 % Methane 90 % Argon	HP600/200	HP610/210	HP620/220	350
Proportional Counting Mixture 4 % ISO Butane 96 % Helium	HP600/200	HP610/210	HP620/220	350
1.5 % ISO Butane 98.5% Helium	HP600/200	HP610/210	HP620/220	350

REGULATOR

SELECTION GUIDE

AUTO EMISSION TEST GASES	LINE REGULATOR	CYLINDER REGULATOR		
	SINGLE STAGE	SINGLE STAGE	TWO STAGE	CGA INLET
1-8 % Carbon Monoxide 500-5,000 ppm Propane in Nitrogen	HP600	HP610	HP620/220	350
1-8 % Carbon Monoxide 10-20 % Carbon Dioxide 500-5,000 ppm Propane in Nitrogen	HP600	HP610	HP620/220	350
I/M Field Calibration Gas 1.6 % Carbon Monoxide 11.0 % Carbon Dioxide 600 ppm Propane Balance Nitrogen	HP600	HP610	HP620/220	350

LASER GASES	LINE REGULATOR	CYLINDER REGULATOR		
	SINGLE STAGE	SINGLE STAGE	TWO STAGE	CGA INLET
EXCIMER LASER GAS MIXTURES Hydrogen Chloride in Helium	None	HP310	HP320	330
MOLECULAR LASER GAS MIXTURES 4.5 % Carbon Dioxide 13.5 % Nitrogen in Helium	HP600/200	HP610/210	HP620/220	580

MATERIAL COMPATIBILITY

CHART

KEY	I = Insufficient data available to determine the compatibility with the intended gas.	U = Unsatisfactory for use with the intended gas.
	S = Satisfactory for use with the intended gas (dry anhydrous) at normal operating temperature of 70°F	C = Compatibility depends on condition of use
	NOTE: This chart is intended as a guide only. Actual applications may include variables which can effect the compatibility of certain materials with particular gases. Contact your gas supplier for additional compatibility information regarding the gases being used. * The user should be thoroughly familiar with the specific properties of the gas material compatability depends on condition of use.	

Gas	Primary Hazards					Metals					Plastics				Elastomers		
	Asphyxiant	Toxic	Flammable	Corrosive	Oxidizer	Aluminum	Brass	Copper	Monel	Stainless Steel	Kel-F/PTFE	Teflon	Tefzel	Kynar	Viton	Buna-N	Neoprene
Acetylene	•		•			S	S	U	S	S	S	S	S	S	S	S	S
Air					•	S	S	S	S	S	S	S	S	S	S	S	S
Ammonia		•	•	•		S	U	U	S	S	S	S	S	S	S	S	S
Argon	•					S	S	S	S	S	S	S	S	S	S	S	S
*Arsine		•	•			I	S	S	S	S	S	S	S	S	S	S	S
Boron Trichloride		•		•		U	C	C	S	S	S	S	S	I	I	I	I
Boron Trifluoride		•		•		I	C	C	S	S	S	S	S	I	I	I	I
Boron-11 Trifluoride		•		•		I	C	C	S	S	S	S	S	I	I	I	I
*Bromine Trifluoride		•		•	•	C	C	C	S	S	C	C	S	U	U	U	U
1,3-Butadiene		•	•			S	S	S	S	S	S	S	S	S	S	S	S
n-Butane	•		•			S	S	S	S	S	S	S	S	S	S	S	S
1-Butene			•			S	S	S	S	S	S	S	S	S	S	S	S
cis-2-Butene			•			S	S	S	S	S	S	S	S	S	S	S	S
trans-2-Butene			•			S	S	S	S	S	S	S	S	S	S	S	S
Carbon Dioxide	•					S	S	S	S	S	S	S	S	S	S	C	C
Carbon Monoxide		•	•			S	S	S	S	S	S	S	S	S	S	S	S
Chlorine		•		•		U	U	U	S	S	S	S	S	S	S	U	U
*Chlorine Trifluoride		•	•	•	•	S	I	I	S	C	C	C	S	U	U	U	U
Deuterium	•		•			S	S	S	S	S	S	S	S	S	S	S	S
Dichlorosilane		•	•	•		U	I	I	S	S	S	S	S	S	I	I	I
Di-, Mono-, and Trimethylamines		•	•	•		U	U	U	S	S	S	S	S	S	U	U	I
Disilane			•			S	S	S	S	S	S	S	S	S	S	S	S
Ethane	•		•			S	S	S	S	S	S	S	S	S	S	S	S
Ethyl Chloride			•			S	S	S	S	S	S	S	S	S	S	S	S
Ethylene	•		•			S	S	S	S	S	S	S	S	S	S	S	S
*Fluorine		•		•	•	C	C	C	S	C	C	C	C	U	U	U	U
Halobarbon-14						S	S	S	S	S	S	S	S	S	S	S	S
Halocargon-23	•					S	S	S	S	S	S	S	S	S	S	S	S
Halocarbon-116	•					S	S	S	S	S	S	S	S	S	S	S	S
Helium	•					S	S	S	S	S	S	S	S	S	S	S	S
Hydrogen	•		•			S	S	S	S	S	S	S	S	S	S	S	S
Hydrogen Bromide		•		•		U	U	U	S	S	S	S	S	S	S	U	U
Hydrogen Chloride		•		•		U	U	U	S	S	S	S	S	S	S	U	U
*Hydrogen Fluoride		•				U	U	U	S	S	S	S	S	S	U	U	U
*Hydrogen Sulfide		•	•	•		S	S	I	S	S	S	S	S	S	U	S	S
Isobutane	•		•			S	S	S	S	S	S	S	S	S	S	S	S
Isobutylene	•		•			S	S	S	S	S	S	S	S	S	S	S	S
Krypton	•					S	S	S	S	S	S	S	S	S	S	S	S
Methane	•		•			S	S	S	S	S	S	S	S	S	S	S	S
Methyl Chloride		•	•			U	S	S	S	S	S	S	S	S	S	U	U
Methyl Fluoride		•	•			S	S	S	S	S	S	S	S	S	I	I	I
Neon	•					S	S	S	S	S	S	S	S	S	S	S	S
Nitric Oxide		•		•	•	S	U	U	U	S	S	S	S	S	S	I	I
Nitrogen	•					S	S	S	S	S	S	S	S	S	S	S	S
Nitrogen Dioxide		•		•	•	S	U	U	U	S	S	S	I	I	U	U	U
Nitrogen Trifluoride		•			•	I	S	S	S	S	S	S	S	S	S	I	I
Nitrous Oxide					•	S	S	S	S	S	S	S	S	S	S	S	S
Octafluorocyclobutane	•					S	S	S	S	S	S	S	S	S	S	S	S
Octafluoropropane	•					S	S	S	S	S	S	S	S	I	I	S	S
*Oxygen					•	U	S	S	S	C	S	S	S	S	C	U	U
*Phosphine		•	•			S	I	I	S	S	S	S	S	I	I	I	I
Propane	•		•			S	S	S	S	S	S	S	S	S	S	S	S
Propylene	•		•			S	S	S	S	S	S	S	S	S	S	S	U
*Silane			•			S	S	S	S	S	S	S	S	S	S	S	S
Silicone Tetrachloride		•		•		U	U	U	S	S	S	S	S	S	U	U	U
Silicone Tetrafluoride		•		•		U	U	U	S	S	S	S	S	S	U	U	U
Sulfur Dioxide		•		•		S	U	S	S	S	S	S	S	S	S	U	U
Sulfur Hexafluoride	•					S	S	S	S	S	S	S	S	S	S	S	S
Sulfur Tetrafluoride		•		•		U	U	U	S	S	S	S	S	S	U	U	U
Tungsten Hexafluoride		•		•		U	U	U	S	S	S	S	S	S	U	U	U
Xenon	•					S	S	S	S	S	S	S	S	S	S	S	S

REGULATOR

CGA CONNECTIONS

GAS	CGA Inlet Connection	GAS	CGA Inlet Connection	GAS	CGA Inlet Connection
Acetylene	510	"Freon 13" (Chlorotrifluoromethane)	660	Methyl Bromide	330
Air (Industrial)	590	"Freon 13B1" (Bromotrifluoromethane)	660	3-Methyl Butene-1	510
Air (Breathing Air)	346	"Freon 14" (Tetrafluoromethane)	580	Methyl Chloride	510
Allene	510	"Freon 22" (Chlorodifluoromethane)	660	Methyl Mercaptan	330
Ammonia	705, 240	"Freon 114" (1, 2 Dichlorotetrafluoroethane)	660	Monoethylamine	705
Argon	580	"Freon 116" (Hexafluoroethane)	660	Monomethylamine	705
Arsine	350	"Freon RC318" (Octafluorocyclobutane)	660	Natural Gas	350
Boron Trichloride	660	"Genetron 21" (Dichlorofluoromethane)	660	Neon	580
Boron Trifluoride	330	"Genetron 23" (Fluoroform)	660	Nickel Carbonyl	660
Bromine Trifluoride	670	"Genetron 115" (Monochloropentafluoroethane)	660	Nitric Oxide	660
Bromine Pentafluoride	670	"Genetron 152A" (1, 1-Difluoroethylene)	350	Nitrogen	580
Bromotrifluoroethylene	510	"Genetron 1132A" (1, 1-Difluoroethylene)	350	Nitrogen Dioxide	660
1-3 Butadine	510	Germane	350	Nitrogen Trioxide	660
Butane	510	Helium	580	Nitrosyl Chloride	330
Butenes	510	Hexafluoroacetone	330	Nitrous Oxide (Formerly 1320)	326
Carbon Dioxide	320	Hexafluoropropylene	660	Oxygen	540
Carbon Monoxide	350	Hydrogen	350	Perfluoro-2-Butene	660
Carbonyl Fluoride	750	Hydrogen Bromide	330	Perfluoropropane	660
Carbonyl Sulfide	330	Hydrogen Chloride	330	Phosgene	660
Chlorine	660	Hydrogen Fluoride	670	Phosphine	350
Chlorine Trifluoride	670	Hydrogen Selenide	350	Phosphorous Pentafluoride	330
Chlorotrifluoroethylene	510	Hydrogen Sulfide	330	Propane	510
Cyanogen	750	Iodine Pentafluoride	670	Propylene	510
Cyanogen Chloride	750	Isobutane	510	Silane	350
Cyclopropane	510	Isobutylene	510	Silicon Tetrafluoride	330
Deuterium	350	Krypton	580	Sulfur Dioxide	660
Diborane	350	Methane	350	Sulfur Hexafluoride	590
1,2-Dibromodifluoromethane	668	Methyl Acetylene	510	Sulfur Tetrafluoride	330
Dimethylamine	705			Sulfuryl Fluoride	660
Dimethyl Ether	510			Tetrafluoroethylene	350
2-2 Dimethyl Propane	510			Trimethylamine	705
Ethane	350			Vinyl Bomide	510
Ethyl Acetylene	510			Vinyl Chloride	510
Ethyl Chloride	510			Vinyl Fluoride	350
Ethylene	350			Vinyl Methyl Ether	510
Ethylene Oxide	510			Xenon	580
Fluorine	679				
"Freon 12" (Dichlorodifluoromethane)	660				

NOTE: The above are standard CGA connections and are designated by the Compressed Gas Association

100 Silverline SERIES

GENERAL PURPOSE SINGLE STAGE LINE REGULATORS

DESIGN FEATURES

- Filtered seat for added gas stream purity and extended service life
- Large 1 - 7/8" diaphragm for precise control of pressure
- Large 2 - 1/2" easy to read single scale gauges
- Rugged brass construction with bar stock body
- Plated body, bonnet, and gauges for superior protection
- Body is tapped for rear panel mounting



General purpose single stage regulators are recommended for inert and non-corrosive gas applications where very or extremely precise control of delivery is not necessary. These regulators are not recommended for applications where inboard diffusion of air or outgassing of elastomeric components would adversely affect the work being done.

P/N 100-00-00 SHOWN

Sure-Seat™
technology for maximum
life and gas purity

SPECIFICATIONS

Maximum Inlet Pressure	1200 PSIG
Outlet Pressure Ranges	0-15, 0-50, 0-100, 0-200 PSIG
Temp. Operating Range	-40°F to +165°F
Ports (3)	1/4" FNPT
Design Leak Rate	Bubble tight (1 x 10-5 ccs Helium)
Flow Coefficient Cv	0.22
Flow Curve	Flow Chart #1
Inlet Decay Rate	0.138/100 PSIG
Weight	2.5 lbs.

100 - 00 - 00

Option 1: Model Series & Outlet Pressure	
100	15 PSIG
101	50 PSIG
102	100 PSIG
103	200 PSIG

Option 2: Outlet Fittings	
00	1/4" FNPT
04	1/4" MPT x 1/4" brass tube fitting
80	1/4" MPT x 1/8" brass tube fitting
81	1/4" MPT x 1/8" stainless

Option 3: CGA Inlet Fittings	
00	1/4" FNPT
04	1/4" MPT x 1/4" brass tube fitting
11	1/4" MPT x 1/8" brass tube fitting
12	1/4" MPT x 1/8" stainless steel tube fitting

MATERIALS OF CONSTRUCTION

Body	Nickel Plated Brass, Bar Stock
Bonnet	Nickel Plated
Seat	PFA
Seat Retainer	Brass
Diaphragm	Neoprene
Gauge	2-1/2" Nickel Plated
Filter	316 Stainless Steel
Valve Stem	316 Stainless Steel
Valve Spring	316 Stainless Steel

Ordering Information For 100 Series Regulators

Product Number	Max. Inlet Pressure PSIG	Max. Outlet Pressure PSIG	Inlet Gauge		Delivery Gauge	
			Range PSIG	Graduations PSIG	Range PSIG	Graduations PSIG
100	1200	15	---	---	0-30	1
101	1200	50	---	---	0-60	1
102	1200	100	---	---	0-200	5
103	1200	200	---	---	0-400	10

110 Silverline SERIES

GENERAL PURPOSE SINGLE STAGE CYLINDER REGULATORS

DESIGN FEATURES

- Filtered seat for added gas stream purity and extended service life
- Large 1 - 7/8" diaphragm for precise control of pressure
- Large 2 - 1/2" easy to read single scale gauges
- Built in capturable preset safety relief valve
- Rugged brass construction with bar stock body
- Plated body, bonnet, and gauges for superior protection
- Body is tapped for rear panel mounting



General purpose single stage regulators are recommended for control of inert and non-corrosive gas applications. They are well suited for closely monitored analytical operations and are ideal for use with liquified hydrocarbon gases. These regulators are not recommended for applications where inboard diffusion of air or outgassing of elastomeric components would adversely affect the work being done. A preset safety relief valve vents to atmosphere, which makes this regulator suitable for only non-hazardous gases.

P/N 110-20-09 SHOWN

Sure-Seat™
technology for maximum
life and gas purity

SPECIFICATIONS

Maximum Inlet Pressure	3500 PSIG
Outlet Pressure Ranges	0-15, 0-50, 0-100, 0-250 PSIG
Temp. Operating Range	-40°F to +165°F
Ports (4)	1/4" FNPT
Design Leak Rate	Bubble tight (1 x 10-5 ccs Helium)
Flow Coefficient Cv	0.21
Flow Curve	Flow Chart #2
Inlet Decay Rate	0.58/100 PSIG
Weight	3.32 lbs.

MATERIALS OF CONSTRUCTION

Body	Nickel Plated Brass, Bar Stock
Bonnet	Nickel Plated
Seat	PFA
Seat Retainer	Brass
Diaphragm	Neoprene
Gauge	2-1/2" Chrome Plated
Filter	316 Stainless Steel
Valve Stem	316 Stainless Steel
Valve Spring	316 Stainless Steel
Outlet Valve	Nickel Plated Brass

110 - 20 - 09

Option 1: Model Series & Outlet Pressure		Option 2: Outlet Fittings		Option 3: CGA Inlet Fittings	
110	15 PSIG	00	1/4" FNPT	00	1/4" FNPT
111	50 PSIG	20	Needle Valve with male 1/4" NPT outlet	01	CGA 300*
112	100 PSIG	40	Needle Valve with female 1/4" NPT outlet	02	CGA 320
113	250 PSIG	41	Needle Valve with 1/8" brass tube fitting	03	CGA 326
		42	Needle Valve with 1/8" stainless steel tube fitting	05	CGA 346
		82	Nickel "B" fitting (9/16" - 18RH)	06	CGA 350
		84	Nickel Fuel Hose Connection (9/16" - 18LH)	07	CGA 510
				08	CGA 540
				09	CGA 580
				10	CGA 590

*Only available and used with #110 body

*Only available and used with #110 body

Ordering Information For 110 Series Regulators

Product Number	Max. Inlet Pressure PSIG	Max. Outlet Pressure PSIG	Inlet Gauge		Delivery Gauge		Relief Valve Setting PSIG
			Range PSIG	Graduations PSIG	Range PSIG	Graduations PSIG	
100	3500	15	0-4000	100	0-30	1	85
111	3500	50	0-4000	100	0-60	1	150
112	3500	100	0-4000	100	0-200	5	150
113	3500	250	0-4000	100	0-400	10	350

200 Silverline SERIES

HIGH PURITY ANALYTICAL BRASS LINE REGULATORS

DESIGN FEATURES

- Filtered seat for added gas stream purity and extended service life
- Stainless steel diaphragm for precise control of pressure
- Large 2 - 1/2" easy to read single scale gauges
- Rugged brass bar stock construction
- Plated body, bonnet, and gauges for superior protection
- Body is tapped for rear panel mounting

High purity single stage line regulators are recommended for low inlet pressure and pressure sensitive applications where diffusion resistance is required. They are recommended for low pressure pipelines supplying gas chromatographs, mass spectrometers, and research sampling systems where brass construction is acceptable. These regulators are recommended for high purity inert and non-corrosive gas applications. The regulators are able to withstand vacuums generated during purging operations.



P/N 200-00-00 Shown

Sure-Seat™
technology for maximum
life and gas purity

SPECIFICATIONS

Maximum Inlet Pressure	1200 PSIG
Outlet Pressure Ranges	0-15, 0-50, 0-100 PSIG
Temp. Operating Range	-40°F to +165°F
Ports (3)	1/4" FNPT
Design Leak Rate	Bubble tight (1 x 10-5 ccs Helium)
Flow Coefficient Cv	0.13
Flow Curve	Flow Chart #4
Inlet Decay Rate	0.23/100 PSIG
Weight	2.5 lbs.

200 - 00 - 00

Option 1:	
Model Series & Outlet Pressure	
200	15 PSIG
201	50 PSIG
202	100 PSIG

Option 2:	
Outlet Fittings	
00	1/4" FNPT
04	1/4" MPT x 1/4" brass tube fitting
80	1/4" MPT x 1/8" brass tube fitting
81	1/4" MPT x 1/8" stainless steel tube fitting
82	Nickel "B" fitting (9/16"-18RH)
83	1/4" MPT x 1/4" stainless steel tubing

Option 3:	
CGA Inlet Fittings	
00	1/4" FNPT
04	1/4" MPT x 1/4" brass tube fitting
11	1/4" MPT x 1/8" brass tube fitting
12	1/4" MPT x 1/8" stainless steel tube fitting

MATERIALS OF CONSTRUCTION

Body	Nickel Plated Brass, Bar Stock
Bonnet	Nickel Plated
Seat	PFA
Seat Retainer	Brass
Diaphragm	Stainless Steel
Gauge	2-1/2" Chrome Plated
Filter	316 Stainless Steel
Valve Stem	316 Stainless Steel
Valve Spring	316 Stainless Steel
Seals	FKM

Ordering Information For 200 Series Regulators

Product Number	Max. Inlet Pressure PSIG	Max. Outlet Pressure PSIG	Inlet Gauge		Delivery Gauge	
			Range PSIG	Graduations PSIG	Range PSIG	Graduations PSIG
200	1200	15	---	---	30" HG 0-30	1
201	1200	50	---	---	0-60	1
202	1200	100	---	---	0-200	5

210 Silverline SERIES

HIGH PURITY ANALYTICAL BRASS SINGLE STAGE CYLINDER REGULATORS

DESIGN FEATURES

- Filtered seat for added gas stream purity and extended service life
- Stainless steel diaphragm for precise control of pressure
- Large 2 - 1/2" easy to read single scale gauges
- Rugged brass bar stock construction
- Plated body, bonnet, and gauges for superior protection
- Built in capturable preset safety relief valve
- Body is tapped for rear panel mounting



High purity single stage regulators are designed to control high purity, non-corrosive gases for applications where precise control of delivery pressure is not necessary. Recommended applications are in instrument analysis, automotive emissions testing, biological laboratories and chemical process plants where brass construction is acceptable. The materials of construction will not contaminate the gas stream, and are highly resistant to inboard diffusion of atmospheric contamination. These regulators are able to withstand vacuums generated during purging operations.

P/N 210-20-09 SHOWN

Sure-Seat™
technology for maximum
life and gas purity

SPECIFICATIONS

Maximum Inlet Pressure.....	3500 PSIG
Outlet Pressure Ranges.....	0-15, 0-50, 0-100, 0-150 PSIG
Temp. Operating Range.....	-40°F to +165°F
Ports (4).....	1/4" FNPT
Design Leak Rate.....	Bubble tight (1 x 10-5 ccs Helium)
Flow Coefficient Cv.....	0.09
Flow Curve.....	Flow Chart #5
Inlet Decay Rate.....	0.35/100 PSIG
Weight.....	3.1 lbs.

MATERIALS OF CONSTRUCTION

Body.....	Nickel Plated Brass, Bar Stock
Bonnet.....	Nickel Plated
Seat.....	PFA
Seat Retainer.....	Brass
Diaphragm.....	Stainless Steel
Gauge.....	2-1/2" Chrome Plated
Filter.....	316 Stainless Steel
Valve Stem.....	316 Stainless Steel
Outlet Valve.....	Nickel Plated Brass
Seals.....	FKM

210 - 20 - 09

Option 1: Model Series & Outlet Pressure	
210	15 PSIG
211	50 PSIG
212	100 PSIG
213	150 PSIG
214	15 PSIG

Acetylene model with red warning delivery gauge

Option 2: Outlet Fittings	
00	1/4" FNPT
01	1/4" FNPT Chrome Diaphragm Valve
20	Needle Valve with male 1/4" NPT outlet
40	Needle Valve with female 1/4" NPT outlet
41	Needle Valve with 1/8" brass tube fitting
42	Needle Valve with 1/8" stainless steel tube fitting
82	Nickel "B" fitting (9/16"-18RH)
*84	Nickel Fuel Hose Connection (9/16"-18LH)

*Only available and used with #214 body

Option 3: CGA Inlet Fittings	
00	1/4" FNPT
01	CGA 300*
02	CGA 320
03	CGA 326
05	CGA 346
06	CGA 350
07	CGA 510*
08	CGA 540
09	CGA 580
10	CGA 590

*Only available and used with #214 body

Ordering Information For 210 Series Regulators

Product Number	Max. Inlet Pressure PSIG	Max. Outlet Pressure PSIG	Inlet Gauge		Delivery Gauge		Relief Valve Setting PSIG
			Range PSIG	Graduations PSIG	Range PSIG	Graduations PSIG	
210	3500	15	0-4000	100	30" HG 0-30	1	85
211	3500	50	0-4000	100	0-60	1	150
212	3500	100	0-4000	100	0-200	5	150
213	3500	150	0-4000	100	0-200	5	350
214	400	15	0-400	10	0-30*	1	--

* Red warning delivery gauge

250 Silverline SERIES

HIGH PURITY ANALYTICAL BRASS LIQUID CYLINDER REGULATORS

DESIGN FEATURES

- Filtered seat for added gas stream purity and extended service life
- Large 1 - 7/8" stainless steel diaphragm for precise control of pressure
- Large 2 - 1/2" easy to read single scale gauges
- Rugged brass bar stock construction
- Plated body, bonnet, and gauges for superior protection
- Built in capturable preset safety relief valve



These high purity single stage regulators are designed for use on liquid cylinders. The regulator has rear entry which allows for easy connection to the liquid cylinder. The stainless steel diaphragm will provide a long service life in cryogenic applications. This regulator controls the delivery of gases not liquids. Typical applications include high purity gas handling, bulk gas distribution, liquid cylinders and laboratories.

P/N 254-20-09 SHOWN

Sure-Seat™
technology for maximum
life and gas purity

SPECIFICATIONS

Maximum Inlet Pressure..... 3500 PSIG
Temp. Operating Range..... -40°F to +165°F
Ports (3)..... 1/4" FNPT
Design Leak Rate..... Bubble tight
(1 x 10-5 ccs Helium)
Flow Coefficient Cv..... 0.13
Flow Curve..... Flow Chart #19
Inlet Decay Rate..... 0.23/100 PSIG
Weight..... 2.5 lbs.

254 - 20 - 09

Option 1:	
Model Series & Outlet Pressure	
252	100 PSIG
254	200 PSIG
255	350 PSIG
256	500 PSIG

Option 2:	
Outlet Fittings	
00	1/4" FNPT
20	Nickel Needle Valve with male 1/4" NPT outlet
82	Nickel "B" fitting (9/16"-18RH)

Option 3:	
CGA Inlet Fittings	
00	1/4" FNPT
02	CGA 320
08	CGA 540
09	CGA 580

MATERIALS OF CONSTRUCTION

Body..... Nickel Plated Brass, Bar Stock
Bonnet..... Nickel Plated
Diaphragm..... Stainless Steel
Seat..... PFA
Seat Retainer..... Brass
Gauge..... 2-1/2" Chrome Plated
Filter..... 316 Stainless Steel
Valve Stem..... 316 Stainless Steel
Valve Spring..... 316 Stainless Steel
Seals..... FKM

Ordering Information For 250 Series Regulators

Product Number	Max. Inlet Pressure PSIG	Max. Outlet Pressure PSIG	Delivery Gauge		Relief Valve Setting PSIG
			Range PSIG	Graduations PSIG	
252	3500	100	0-200	5	150
254	3500	200	0-400	10	350
255	3500	350	0-400	10	575
256	3500	500	0-1000	20	575

310 Silverline SERIES

HIGH PURITY CORROSION RESISTANT STAINLESS STEEL SINGLE STAGE REGULATOR

DESIGN FEATURES

- 316 Stainless steel filtered seat for added gas stream purity, and extended service life
- Convolutional stainless steel diaphragm for precise control of pressure
- Metal to metal diaphragm seal for maximum leak integrity
- 316 stainless steel bar stock body
- Large 2 - 1/2" easy to read single scale gauges
- Captured vent port in bonnet (1/16" FNPT) allows for safe venting of hazardous gases
- Bonnet is threaded for front panel mounting
- Body is tapped for rear panel mounting



P/N 310-70-24-00-00 SHOWN

Sure-Seal™
technology for maximum
life and gas purity

This single stage high purity regulator is designed to prevent contamination of high purity systems and provide accurate regulation of corrosive, non-corrosive or toxic gases. For corrosive applications, all parts in this regulator exposed to the flowing media are constructed of 316 PCTFE. The specially designed and convolutional stainless steel diaphragm gives maximum accuracy and provides stable regulation of delivery pressure. This regulator is capable of withstanding an internal vacuum and available with diffusion resistant, packless diaphragm outlet valve to maintain system purity. A capturable 1/16" FNPT port in the bonnet is provided to vent hazardous gases in the event of a diaphragm failure.

NOTE: A Cross Purge Assembly must be used with this series of regulators to ensure effective purging of hazardous gas traces during cylinder changes.

SPECIFICATIONS

Maximum Inlet Pressure 3500 PSIG
 Outlet Pressure Ranges 0-25, 0-50, 0-100, 0-250 PSIG
 Temp. Operating Range -40°F to +165°F
 Ports (5) 1/4" FNPT
 Design Leak Rate (2 x 10-8 ccs Helium)
 Flow Coefficient Cv 0.12
 Flow Curve Flow Chart #8
 Inlet Decay Rate 0.75/100 PSIG
 Weight 3.32 lbs.

MATERIALS OF CONSTRUCTION

Body 316 Stainless Steel, Bar Stock
 Bonnet Nickel Plated Brass, Bar Stock
 Seat PCTFE
 Seat Retainer 316 Stainless Steel
 Diaphragm Stainless Steel
 Gauge 2-1/2" Stainless Steel
 Filter 316 Stainless Steel
 Valve Stem 316 Stainless Steel
 Valve Spring 316 Stainless Steel
 Outlet Valve 316 Stainless Steel

310 - 70 - 24 - 00 - 00

Option 1:		Option 2:		Option 3:		Option 4:		Option 5:	
Model Series & Outlet Pressure		Outlet Fittings		CGA Inlet Fittings		Accessories		Options	
310	25 PSIG	00	1/4" FNPT	00	1/4" FNPT	00	None	00	None
311	50 PSIG	66	1/4" MPT Stainless Steel Needle Valve	20	CGA SS 320	01	Panel Mount Kit	01	Captured Vent Fitting 1/16" MPT x 1/8" Tube
312	100 PSIG	67	1/4" MPT Stainless Steel Diaphragm Valve	21	CGA SS 326	02	Helium Leak Certification		
313	250 PSIG	68	1/4" FPT Stainless Steel Needle Valve with 1/8" Tube Fitting	22	CGA SS 330	03	Panel Mount Kit and Certification		
		69	1/4" FPT Stainless Steel Diaphragm Valve with 1/8" Tube Fitting	23	CGA SS 350				
		70	1/4" FNPT Stainless Steel Diaphragm Valve	24	CGA SS 580				
		81	1/4" MPT x 1/8" Stainless Steel Tube Fitting	25	CGA SS 660				
		83	1/4" MPT x 1/4" Stainless Steel Tube Fitting	30	CGA SS 240				
		85	1/4" FPT Stainless Steel Diaphragm Valve with 1/4" Tube Fitting	31	CGA SS 705				
				32	CGA SS 590				

Ordering Information For 310 Series Regulators

Product Number	Max. Inlet Pressure PSIG	Max. Outlet Pressure PSIG	Inlet Gauge		Delivery Gauge	
			Range PSIG	Graduations PSIG	Range PSIG	Graduations PSIG
310	3500	25	0-4000	100	30° HG 0-30	1
311	3500	50	0-4000	100	0-100	2
312	3500	100	0-4000	100	0-200	5
313	3500	250	0-4000	100	0-400	10



320 Silverline SERIES

HIGH PURITY CORROSION RESISTANT STAINLESS STEEL TWO STAGE REGULATOR

DESIGN FEATURES

- 316 Stainless steel filtered seat for added gas stream purity and extended service life
- Convolute stainless steel diaphragm for precise control of pressure
- Metal to metal diaphragm seal for maximum leak integrity
- 316 stainless steel bar stock body
- Large 2 - 1/2" easy to read single scale gauges
- Captured vent port in bonnet (1/16" FNPT) allows for safe venting of hazardous gases
- Front and rear bonnet are threaded for front panel mounting

This high purity two stage regulator is designed for corrosive and non-corrosive gases requiring precise and stable delivery pressure control. These regulators provide constant delivery pressure regardless of inlet pressure fluctuations. This stainless steel regulator offers high corrosion resistance and wetted parts of 316 Stainless Steel and PCTFE for high purity applications. This regulator also features a unique metal diaphragm seal. Captured vent ports are provided for both stages to allow for venting of hazardous gases in the event of a diaphragm failure.

This regulator is designed to withstand internal vacuums during purging operations.

Note: A Cross Purge Assembly must be used with this series of regulators to ensure effective purging of hazardous gas traces during cylinder changes.

SPECIFICATIONS

Maximum Inlet Pressure 3500 PSIG
 Outlet Pressure Ranges 0-25, 0-50, 0-100, 0-250 PSIG
 Temp. Operating Range -40°F to +165°F
 Ports (5) 1/4" FNPT
 Design Leak Rate (2 x 10-8 ccs Helium)
 Flow Coefficient Cv 0.10
 Flow Curve Flow Chart #9
 Inlet Decay Rate 0.04/100 PSIG
 Weight 5 lbs.

MATERIALS OF CONSTRUCTION

Body 316 Stainless Steel, Bar Stock
 Bonnet 1st Stage Nickel Plated Brass, Bar Stock
 Bonnet 2nd Stage Nickel Plated Brass, Bar Stock
 Seat PCTFE
 Seat Retainer 316 Stainless Steel
 Diaphragm 1st Stage Stainless Steel
 Diaphragm 2nd Stage Stainless Steel
 Gauge 2-1/2" Stainless Steel
 Filters 316 Stainless Steel
 Valve Stem 316 Stainless Steel
 Valve Spring 316 Stainless Steel



P/N 320-70-24-00-00 SHOWN

Sure-Seal™
 technology for maximum
 life and gas purity

320 - 70 - 24 - 00 - 00

Option 1:		Option 2:		Option 3:		Option 4:		Option 5:	
Model Series & Outlet Pressure		Outlet Fittings		CGA Inlet Fittings		Accessories		Options	
320	25 PSIG	00	1/4" FNPT	00	1/4" FNPT	00	None	00	None
321	50 PSIG	66	1/4" MPT Stainless Steel Needle Valve	20	CGA SS 320	01	Panel Mount Kit	02	Captured Vent Fitting 1/16" MPT x 1/8" Tube (includes 2)
322	100 PSIG	67	1/4" MPT Stainless Steel Diaphragm Valve	21	CGA SS 326	02	Helium Leak Certification		
323	250 PSIG	68	1/4" FPT Stainless Steel Needle Valve with 1/8" Tube Fitting	22	CGA SS 330	03	Panel Mount Kit and Certification		
		69	1/4" FPT Stainless Steel Diaphragm Valve with 1/8" Tube Fitting	23	CGA SS 350				
		70	1/4" FNPT Stainless Steel Diaphragm Valve	24	CGA SS 580				
		81	1/4" MPT x 1/8" Stainless Steel Tube Fitting	25	CGA SS 660				
		83	1/4" MPT x 1/4" Stainless Steel Tube Fitting	30	CGA SS 240				
		85	1/4" FPT Stainless Steel Diaphragm Valve with 1/4" Tube Fitting	31	CGA SS 705				
				32	CGA SS 590				

Ordering Information For 320 Series Regulators

Product Number	Max. Inlet Pressure PSIG	Max. Outlet Pressure PSIG	Inlet Gauge		Delivery Gauge	
			Range PSIG	Graduations PSIG	Range PSIG	Graduations PSIG
320	3500	25	0-4000	100	30" HG 0-30	1
321	3500	50	0-4000	100	0-100	2
322	3500	100	0-4000	100	0-200	5
323	3500	250	0-4000	100	0-400	10

600 Silverline SERIES

HIGH PURITY BRASS LINE REGULATORS

DESIGN FEATURES

- Filtered seat for added gas stream purity
- Stainless steel diaphragm
- Metal to metal body to diaphragm seal
- 2 1/2" single scale gauge
- 316 stainless steel filter
- Brass nickel plated bar stock body
- Capturable vent in bonnet (1/16" FNPT)
- Threaded bonnet for panel mounting
- Body is tapped for rear panel mounting

These brass high purity, single stage line regulators are recommended for applications where diffusion resistance is required. These regulators are recommended for chromatographs, mass spectrometers, research sampling systems and semiconductor processing that is being serviced by a low pressure pipeline system. These regulators are able to withstand internal vacuums generated during purging operations. There is a 1/16" FNPT bonnet port to allow for the venting of hazardous gases. This regulator may be panel mounted by using a bonnet mounting nut or the threaded holes in the back of the regulator.



P/N 600-00-00-00 SHOWN

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life and gas purity

SPECIFICATIONS

Maximum Inlet Pressure	1200 PSIG
Outlet Pressure Ranges	0-25, 0-50, 0-100 PSIG
Temp. Operating Range	-40°F to +165°F
Ports (3)	1/4" FNPT
Outlet	1/4" FNPT
Design Leak Rate	(2 x 10-8 ccs Helium)
Flow Coefficient Cv	0.13
Flow Curve	Flow Chart #7
Weight	2.39 lbs.

MATERIALS OF CONSTRUCTION

Body	Nickel Plated Brass, Bar stock
Bonnet	Nickel Plated Brass, Bar stock
Seat	PFA
Seat Retainer	Brass
Diaphragm	Stainless Steel
Gauge	2-1/2" Chrome Plated
Filters	316 Stainless Steel/Brass
Valve Stem	316 Stainless Steel
Valve Spring	316 Stainless Steel

600 - 00 - 00 - 00 - 00

Option 1:		Option 2:		Option 3:		Option 4:		Option 5:	
Model Series & Outlet Pressure		Outlet Fittings		CGA Inlet Fittings		Accessories		Options	
600	25 PSIG	00	1/4" FNPT	00	1/4" FNPT	00	None	00	1/4" None
601	50 PSIG	04	1/4" MNPT x 1/4" Brass Tube Fitting	04	1/4" MNPT x 1/4" Brass Tube Fitting	01	Panel Mount Kit	01	Captured Vent Fitting 1/16" MPT x 1/8" Tube
602	100 PSIG	80	1/4" MNPT x 1/8" Brass Tube Fitting	11	1/4" MNPT x 1/8" Brass Tube Fitting	02	Helium Leak Certification		
		81	1/4" MNPT x 1/8" Stainless Steel Tube Fitting			03	Panel Mount Kit and Certification		
		83	1/4" MNPT x 1/4" Stainless Steel Tube Fitting	12	1/4" MNPT x 1/8" Stainless Steel Tube Fitting				

Ordering Information For 600 Series Regulators

Product Number	Max. Inlet Pressure PSIG	Max. Outlet Pressure PSIG	Inlet Gauge		Delivery Gauge	
			Range PSIG	Graduations PSIG	Range PSIG	Graduations PSIG
600	1200	25	---	---	30" HG 0-30	1
601	1200	50	---	---	0-60	1
602	1200	100	---	---	0-200	5

610 Silverline SERIES

HIGH PURITY BRASS SINGLE STAGE REGULATORS

DESIGN FEATURES

- Filtered seat for added gas stream purity
- Stainless steel diaphragm
- Metal to metal body to diaphragm seal
- 2 1/2" single scale gauge
- 316 stainless steel filter
- Brass nickel plated bar stock body
- Capturable vent in bonnet (1/16" FNPT)
- Threaded bonnet for panel mounting
- Body is tapped for rear panel mounting



This single stage high purity regulator is designed to prevent contamination of high purity systems and provide accurate regulation of non-corrosive gases. The specially designed stainless steel diaphragm gives maximum accuracy and provides stable regulation of delivery pressure. This regulator is capable of withstanding an internal vacuum and is available with a diffusion resistant, packless diaphragm outlet valve to maintain system purity. A 1/16" FNPT port in the bonnet is provided to vent hazardous gases in the event of a diaphragm failure.

P/N 610-01-09-00-00 SHOWN

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life and gas purity

610 - 01 - 09 - 00 - 00

SPECIFICATIONS

Maximum Inlet Pressure	3500 PSIG
Outlet Pressure Ranges	0-25, 0-50, 0-100, 0-250, 0-500 PSIG
Temp. Operating Range	-40°F to +165°F
Ports (5)	1/4" FNPT
Design Leak Rate	(2 x 10-8 ccs Helium)
Flow Coefficient Cv	0.12
Flow Curve	Flow Chart #8
Inlet Decay Rate	.75/100 PSIG
Weight	3.32 lbs.

MATERIALS OF CONSTRUCTION

Body	Nickel Plated Brass, Bar Stock
Bonnet	Nickel Plated Brass, Bar Stock
Seat	PFA
Seat Retainer	Brass
Diaphragm	Stainless Steel
Gauge	2-1/2" Chrome Plated
Filters (2)	316 Stainless Steel/Brass
Valve Stem	316 Stainless Steel
Valve Spring	316 Stainless Steel
Outlet Valve	Nickel Plated Brass

Option 1:		Option 2:		Option 3:		Option 4:		Option 5:	
Model Series & Outlet Pressure		Outlet Fittings		CGA Inlet Fittings		Accessories		Options	
610	25 PSIG	00	1/4" FNPT	00	1/4" FNPT	00	None	00	1/4" None
611	50 PSIG	01	1/4" FNPT Diaphragm Valve	02	CGA 320	01	Panel Mount Kit	01	Captured Vent Fitting 1/16" MPT x 1/8" Tube
612	100 PSIG	02	1/4" FNPT Diaphragm Valve with 1/8" Tube Fitting	03	CGA 326	02	Helium Leak Certification		
613	250 PSIG	03	1/4" FNPT Diaphragm Valve with 1/4" Tube Fitting	05	CGA 346	03	Panel Mount Kit and Certification		
614	500 PSIG	06	CGA 350	07	CGA 510				
		20	1/4" MNPT Needle Valve	08	CGA 540				
		42	1/4" FNPT Needle Valve with 1/8" Tube Fitting	09	CGA 580				
		81	1/4" MPT x 1/8" Stainless Steel Tube Fitting	10	CGA 590				
		83	1/4" MPT x 1/4" Stainless Steel Tube Fitting						

Ordering Information For 610 Series Regulators

Product Number	Max. Inlet Pressure PSIG	Max. Outlet Pressure PSIG	Inlet Gauge		Delivery Gauge	
			Range PSIG	Graduations PSIG	Range PSIG	Graduations PSIG
610	3500	25	0-4000	100	30" HG 0-30	1
611	3500	50	0-4000	100	0-60	1
612	3500	100	0-4000	100	0-200	5
613	3500	250	0-4000	100	0-400	10
614	3500	500	0-4000	100	0-1000	20

630 Silverline SERIES

HIGH PURITY TWO STAGE BRASS LECTURE BOTTLE REGULATORS

DESIGN FEATURES

- 1" 316 stainless steel diaphragm
- Large adjusting knob for easy yet precise control of pressure
- 1-1/2" Chrome plated gauges
- Built in capturable preset safety relief valve
- Rugged brass bar stock construction
- Plated body, bonnet and gauges for superior protection.



P/N 631-20-08 SHOWN

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These two stage regulators are ideal where precise delivery pressure is critical in low flow applications of non-corrosive gases. The slim design makes it ideal for lab applications where space constraints exist. The design features include a stainless steel diaphragm in the second stage, brass piston first stage, capturable preset safety relief vent, sintered brass filters for added protection of internal components.

SPECIFICATIONS

Maximum Inlet Pressure	3000 PSIG
Outlet Pressure Ranges	0-10, 0-50, 0-100 PSIG
Temp. Operating Range	-20°F to +140°F
Ports (4)	1/8" FNPT & 1/4" FMPT
Inlet	1/4" FNPT
Outlet	1/4" FNPT
Design Leak Rate	1x10 ⁻⁴ csc Helium
Flow Coefficient Cv	0.088
Flow Curve	Flow Chart #10
Inlet Decay Rate	.026/100 PSI
Weight	3 lbs.

MATERIALS OF CONSTRUCTION

Body	Nickel Plated Brass, Bar Stock
Bonnet	Nickel Plated Brass, Bar Stock
Seat	PFA
Seat Retainer	Brass
Valve Stem	316 Stainless Steel
Piston	Brass
Piston O-ring	Viton-AR
Diaphragm	316 Stainless Steel
Gauge	1-1/2" Chrome plated steel
Filters	Brass
Outlet	1/4" FNPT

631 - 20 - 08

Option 1:	
Model Series & Outlet Pressure	
631	10 PSIG
632	50 PSIG
633	100 PSIG

Option 2:	
Outlet Fittings	
00	1/4" FNPT
20	1/4" MNPT Needle Valve
40	Nickel Needle Valve with 1/4" FNPT Outlet
41	Nickel Needle Valve with male 1/8" Brass Tube Fitting
42	1/4" FNPT Nickel Needle Valve with 1/8" Tube Fitting
82	Nickel "B" Fitting (9/16"-18H)

Option 3:	
CGA Inlet Fittings	
00	1/4" FNPT
02	CGA 320
03	CGA 326
05	CGA 346
06	CGA 350
08	CGA 540
09	CGA 580
10	CGA 590

Ordering Information For 630 Series Regulators

Product Number	Max. Inlet Pressure PSIG	Max. Outlet Pressure PSIG	Inlet Gauge		Delivery Gauge	
			Range PSIG	Graduations PSIG	Range PSIG	Graduations PSIG
631	3000	10	0-3000	50	0-15	0.2
632	3000	50	0-3000	50	0-100	2
633	3000	100	0-3000	50	0-200	5

810 Silverline SERIES

HIGH PURITY ANALYTICAL BRASS SINGLE STAGE REGULATOR

DESIGN FEATURES

- Adjustable knob for easy low torque adjustment of pressure
- Nickel plated body and bonnet for superior protection
- 2-1/2" single scale gauges for easy and accurate reading
- Capturable vent port in bonnet to capture and vent away gases 1/16" FNPT
- Bonnet is threaded for a front panel mounting
- Body is tapped for rear panel mounting

These regulators are designed to control high pressures from a wide variety of non-corrosive gases. Typical applications for this regulator include purging and charging, calibration kits, R&D laboratories, high pressure testing, chemical plants and manufacturing processes. The piston sensor design provides structural reliability in high pressure use. Low torque control adjusting knob permits easy adjustment of pressures in closed or dead end systems.



P/N 812-00-00-00-00 SHOWN

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812 - 00 - 00 - 00 - 00

SPECIFICATIONS

Maximum Inlet Pressure. 3500 PSIG
Outlet Pressure Ranges. 0-50, 100, 250, 500 PSIG
Ports (4) 1/4" FNPT
Outlet 1/4" FNPT
Design Leak Rate. 1x10⁻⁵ ccs
Flow Coefficient Cv 0.16
Flow Curve Flow Chart #21
Weight 8 lbs.

Option 1:		Option 2:		Option 3:		Option 4:		Option 5:	
Model Series & Outlet Pressure		Outlet Fittings		CGA Inlet Fittings		Accessories		Options	
		00	1/4" FNPT	00	1/4" FNPT	00	None	00	None
811	100 PSI (Self-Venting)	01	1/4" FNPT Diaphragm Valve	02	CGA 320	01	Panel Mount Kit	01	Captured Vent Fitting 1/16" MNPT x 1/8" Tube
812	250 PSI (Self-Venting)	02	1/4" FNPT Diaphragm Valve w/1/8" Tube Fitting	03	CGA 326	02	Helium Leak Certification		
813	500 PSI (Self-Venting)	03	1/4" FNPT Diaphragm Valve w/1/4" Tube Fitting	05	CGA 346				
816	100 PSI (Non-Venting)	20	1/4" MNPT Needle Valve	06	CGA 350	03	Panel Mount Kit and Certification		
817	250 PSI (Non-Venting)			07	CGA 510				
818	500 PSI (Non-Venting)			08	CGA 540				
		09	CGA 580						
		81	1/4" MPT x 1/8" Stainless Steel Tube Fitting						
		82	1/4" MPT x 1/8" Stainless Steel Tube Fitting						

MATERIALS OF CONSTRUCTION

Body Nickel Plated Brass, Bar Stock
Bonnet Nickel Plated Brass, Bar Stock
Seat PFA
O-Rings Buna-N
Piston Brass
Gauge. 2-1/2" Chrome Plated
Filters Brass
Valve Stem 316 Stainless Steel
Valve Spring 316 Stainless Steel
Outlet Valve Nickel Plated Base

Ordering Information For 600 Series Regulators

Product Number	Max. Inlet Pressure PSIG	Max. Outlet Pressure PSIG	Inlet Gauge		Delivery Gauge	
			Range PSIG	Graduations PSIG	Range PSIG	Graduations PSIG
811	3500	100	0-4000	100	0-200	5
812	3500	250	0-4000	100	0-400	10
813	3500	500	0-4000	100	0-1000	20
816	3500	100	0-4000	100	0-200	5
817	3500	250	0-4000	100	0-400	10
818	3500	500	0-4000	100	0-1000	20

820 Silverline SERIES

HIGH PRESSURE ANALYTICAL BRASS SINGLE STAGE REGULATORS

DESIGN FEATURES

- Self relieving adjusting screw for easy low torque adjustment of pressure
- Nickel plated body, bonnet, and gauges for superior protection
- 2-1/2" single scale gauges for easy and accurate readings
- Capturable vent port in bonnet to capture and vent away gases 1/16" FNPT
- Body is tapped for rear panel mounting



These regulators are designed to control high pressures from a wide variety of non-corrosive inert gases. Typical applications for this regulator include purging and charging, calibration kits, R&D laboratories, high pressure testing, chemical plants and manufacturing processes. The piston sensor design provides structural reliability in high pressure use. Low torque control adjusting screw permits easy adjustment of pressures in closed or dead end systems.

P/N 825-00-09 SHOWN

SPECIFICATIONS

Maximum Rated Inlet Pressure	6000 PSIG
Outlet Pressure Ranges	0-500, 1000, 2000, 4000, 6000 PSIG
Ports (4)	1/4" FNPT
Inlet	1/4" FNPT
Outlet	1/4" FNPT
Design Leak Rate	1x10 ⁻⁵ ccs
Weight	8 lbs.
Flow Coefficient	.0.19
Flow Curve	Flow Chart #14

825 - 00 - 09

Option 1:	
Model Series & Outlet Pressure	
823	500 PSIG
824	1000 PSIG
825	2000 PSIG
826	4000 PSIG
827	6000 PSIG

Option 2:	
Outlet Fittings	
00	1/4" FNPT
66	1/4" Male NPT Stainless Steel Needle Valve*

*max outlet pressure 6000 psi

Option 3:	
CGA Inlet Fittings	
00	1/4" FNPT
09	CGA 580 Brass*
26	CGA 347 SST
27	CGA 677 SST
28	CGA 680 SST

*max inlet pressure 3000 psi

MATERIALS OF CONSTRUCTION

Body	Nickel Plated Brass, Brass Bar Stock
Bonnet	Nickel Plated Brass, Brass Bar Stock
Seat	PCTFE
O-Rings	Buna-N
Valve Stem	316 Stainless Steel
Piston	Brass
Valve Spring	316 Stainless Steel
Gauge	2-1/2" Chrome Plated Brass
Filter	Brass
Outlet	1/4" FNPT

Ordering Information For 820 Series Regulators

Product Number	Max. Inlet Pressure PSIG	Max. Outlet Pressure PSIG	Inlet Gauge		Delivery Gauge	
			Range PSIG	Graduations PSIG	Range PSIG	Graduations PSIG
823	6000	500	0-10000	200	0-1000	100
824	6000	1000	0-10000	200	0-4000	100
825	6000	2000	0-10000	200	0-4000	100
826	6000	4000	0-10000	200	0-6000	100
827	6000	6000	0-10000	200	0-6000	100

ACCESSORIES

Nickel Plated Brass CGA Connections

CGA	Nipple	Nut	Filter	Washer
300	16072	16071	8203	
320	E99-320C13	CGA320-1P	Factory Installed	Factory Installed
326	E99-326C13	CGA320-1P	H713-23	
346	Y99-346C13C	CGA320-1P	8203	
350	CGA350-2EP	CGA350-1P	Factory Installed	
540	CGA540-2EP	CGA540-1P	H713-23	
580	CGA510-2EP	CGA580-1P	H713-23	
590	CGA510-2EP	CGA590-1P	H713-23	

Panel Mounting Test

Part Number	Description
14791	Panel Mounting Kit (Includes 2 Nuts)

Gauges

Part Number	2 1/2" Chrome Plated, 1/4" MNPT
GA062-07	0-30 PSIG
GA086-07	30-0-30 PSIG
GA087-07	0-60 PSIG
GA088-07	0-200 PSIG
GA056-07	0-400 PSIG
GA116-07	0-1000 PSIG
GA067-07	0-6000 PSIG
GA068-07	0-10000 PSIG
GA090-07	0-4000 PSIG



NEEDLE VALVES

These instrument valves are used in a wide variety of laboratory and industrial applications. All valves come with PCTFE packing for leak proof performance.

Stainless Steel CGA Connections

CGA	Nipple	Nut	Washer	Filter
320	E99-320C43	E99-320C44	15200	14491
326	E99-326C43	E99-320C44		14491
330	E99-330C43	E99-330C44	15200	14491
347	E99-347C43	E99-347C44		14491
350	E99-350C43	E99-350C44		14491
540	16083	16082		14491
580	E99-580C43	E99-580C44		14491
590	E99-580C43	E99-590C44		14491
660	E99-660C43	E99-660C44	E99-660W5	14491
677	E99-677C43	E99-677C44		14491
680	E99-680C43	E99-680C44		14491

Gauges

Part Number	2 1/2" Stainless Steel, 1/4" MNPT
GA096-07	30-0-30 PSIG
GA097-07	0-100 PSIG
GA098-07	0-200 PSIG
GA099-07	0-400 PSIG
GA100-07	0-4000 PSIG

Tube Fittings

Part Number	Description
14324	1/4" MNPT x 1/8" tube, brass
14745	1/16" MNPT x 1/8" tube, stainless steel
15188	1/4" MNPT x 1/4" tube, brass
15166	1/4" MNPT x 1/4" tube, stainless steel
Y99-26462	1/4" MNPT x 1/8" tube, stainless steel

SPECIFICATIONS

Maximum Inlet Pressure. 6000 PSIG
SST Valves
Maximum Inlet Pressure. 3000 PSIG
Brass Valves
Temp. Operating Range. -65°F to +165°F

Materials of Construction

Body	Stem	Part Number	Outlet	Inlet	Orifice	Cv
Brass Nickel Plated	316 SST	15535	1/4" MNPT	1/4" MNPT	0.170	0.35
Brass Nickel Plated	316 SST	15536	1/4" FNPT	1/4" MNPT	0.170	0.35
Monel	Monel	Y34-311	1/4" FNPT	1/4" MNPT	0.140	0.27
316 Stainless Steel	316 SST	15552	1/4" MNPT	1/4" MNPT	0.140	0.27
316 Stainless Steel	316 SST	14803	1/4" FNPT	1/4" MNPT	0.140	0.27

DIAPHRAGM VALVES

The multiple metal diaphragm design and PCTFE seats are key elements to the high success of these valves. These valves are recommended where the diffusion of atmospheric gases and moisture into the gas stream are undesirable. They are a must in all high purity applications including gas chromatography carrier gases, samples, and calibration standards. Available in multi-turn version that has a hand wheel which operates from full open to fully closed in 3/4 turn.



Multi-Turn Valve

SPECIFICATIONS

Maximum Inlet Pressure. 3000 PSIG
Temp. Operating Range. -40°F to +200°F
Body. Brass or 316 Stainless Steel
Seat. PCTFE

Materials of Construction

Body	Part Number	Outlet	Inlet	Orifice	Cv
Brass	15503	1/4" FNPT	1/4" MNPT	0.140	0.27
316 Stainless Steel	14804	1/4" MNPT	1/4" MNPT	0.094	0.13
316 Stainless Steel	14805	1/4" FNPT	1/4" MNPT	0.094	0.13

SAFETY & TECHNICAL

GAS PROPERTIES

Product	Formula	State	Molecular Weight	THERMOPHYSICAL PROPERTIES						HAZARDOUS PROPERTIES			
				Vapor Pressure at 70° F (psig)	Specific Gravity at 70° F (1atm)	Critical Temp. (°F)	Critical Pressure (psia)	Specific Volume (cf/lb)	Heat Capacity (Btu/lb. Mole °F)	Ignition Temp., (°F)	Flammable Limits in Air (Vol.%)	Threshold Limit Value (ppm)	Physiological Properties
Acetylene	C ₂ H ₂	Dissolved Gas	26.04	635	0.905	97.3	905.3	14.7	10.6	581	2.5-81	SA	
Air		Compressed Gas	28.97	*	1.00	-221.1	546.8	13.3					Oxidant
Ammonia	NH ₃	Liquefied Gas	17.03	114	0.60	270.4	1639	22.6	8.6	1204	15-28	25	Corrosive and Toxic
Argon	Ar	Compressed Gas	39.95	*	1.38	-188.1	710	9.7	4.97			SA	Inert
Arsine	AsH ₃	Liquefied Gas	77.95	205	2.69	211.8	957	5.0			4-64	0.05	Poison
n-Butane	C ₄ H ₁₀	Liquefied Gas	58.12	16	2.08	305.6	550.8	6.4		788	1.8-8.4	800	Narcotic
Carbon Dioxide	CO ₂	Liquefied Gas	44.01	838	1.52	87.8	1071	8.74	8.97			5,000	Inert
Carbon Monoxide	CO	Compressed Gas	28.01	*	0.97	-220.4	507.4	13.8	6.96	1204	12.5-74	50	Toxic
Chlorine	Cl ₂	Liquefied Gas	70.91	85.3	2.47	291.2	1118.7	5.4	8.2			1	Oxidant and Toxic
Deuterium	D ₂	Compressed Gas	4.03	*	0.139	-390.7	241	96.0	6.97	1058	4.9-75	SA	
Diborane	B ₂ H ₆	Compress Gas	27.67	*	0.95	62.1	581			100	0.8-98	0.05	Highly Toxic
Ethane	C ₂ H ₆	Liquefied Gas	30.07	543	1.047	90.1	708	12.8	12.6	986	3-12.4	SA	
Ethyl Chloride	C ₂ H ₅ Cl	Liquefied Gas	64.52			368.96	764.4				3.8-15.4	1000	
Ethylene	C ₂ H ₄	Compressed Gas	28.05	*	0.974	49.8	742	13.8	10.4	1009	3.1-32	SA	
Helium	He	Compressed Gas	4.003	*	0.138	-450.3	33.2	96.7	4.98			SA	Inert
Hydrogen	H ₂	Compressed Gas	2.02	*	0.0696	-399.96	190.8	192	6.89	1085	4-75	SA	
Hydrogen Chloride	HCl	Liquefied Gas	36.46	613	1.27	124.6	1200	10.6	6.9			5	Corrosive and Toxic
Hydrogen Sulfide	H ₂ S	Liquefied Gas	34.08	252	1.189	212.7	1308	11.2	8.2	500	4.3-45	10	Irritant and Toxic
Isobutane	C ₄ H ₁₀	Liquefied Gas	58.12	30.8	2.0	275	592.2	6.5		864	1.8-8.4	SA	Anaesthetic
Krypton	Kr	Compressed Gas	83.8	*	2.898	-82.8	798	4.6	5.0			SA	Inert
Methane	CH ₄	Compressed Gas	16.04	*	0.555	-115.8	673	23.7		1000	5-15	SA	
Methyl Chloride	CH ₃ Cl	Liquefied Gas	50.49	58.7	1.74	289.6	968	7.6	9.97	1170	10.7-17.4	50	Toxic
Neon	Ne	Compressed Gas	20.18	*	0.696	-379.8	384.9	19.2	4.97			SA	Inert
Nitrogen	N ₂	Compressed Gas	28.01	*	0.967	-232.4	492.9	13.8	6.97			SA	Inert
Nitrous Oxide	N ₂ O	Liquefied Gas	44.01	745	1.53	97.6	1054	8.7	9.2			25	Oxidant
Oxygen	O ₂	Compressed Gas	32.0	*	1.105	-181.1	736.9	12.1	7.03				Oxidant
Phosphine	PH ₃	Liquefied Gas	34.0	592.7	1.184	124.3	948	11.4		122	Treat as Pyrophoric	0.3	Poison
Propane	C ₃ H ₈	Liquefied Gas	44.1	109	1.55	206.2	617.4	8.5	17.4	874	2.1-9.5	SA	
Silane	SiH ₄	Compressed Gas	32.12	*	1.11	24.8	702.7	12.0			Pyrophoric	0.5	
Sulfur Dioxide	SO ₂	Liquefied Gas	64.06	34.4	2.26	315	1143	5.9	9.6			2	Irritant and Toxic
Sulfur Hexafluoride	SF ₆	Liquefied Gas	146.05	310	5.11	114	545	2.5				1000	Inert
Xenon	Xe	Compressed Gas	131.3	*	4.56	61.9	852.6	2.9	5.02			SA	Inert

* Above critical temperature @ 21.1 °C.

SA Simple asphyxiant

CONVERSION TABLES

Multiply unit in left column by select applicable factor at right

VOLUME

	cu in	cu ft	cu yd	cu cm	cu meter	liter	US gal
1 cu in	1	-	-	16.387	-	0.02	-
1 cu ft	1,728.0	1	0.0370	28,317	0.0283	28.32	7.481
1 cu yd	46,656	27	1	-	0.7646	764.5	202.0
1 cu cm	0.06	-	-	1	-	0.001	-
1 cu meter	61,024	35.31	1.308	1,000,000	1	1,000	264.2
1 liter	61.024	0.0353	-	1,000	0.001	1	0.2642
1 gallon (US)	231	0.1337	0.00495	3,785.4	0.00379	3.785	1

PRESSURE

	psi	bar	atm	mm Hg	inch Hg	inch water	kPa
1 psi	1	0.0689	0.0680	51.713	2.0359	27.68	6.895
1 bar	14.504	1	0.9869	750.06	29.530	401.48	100
1 atm	14.696	1.01325	1	760	29.921	406.8	101.325
1 mm Hg (torr)	0.0193	0.0013	0.00132	1	0.0394	0.5352	0.133
1 MPa	145.038	10.00	9.8692	7500.62	295.30	4014.63	1000
1 in Hg	0.4912	0.0339	0.0334	25.4	1	13.596	3
1 in water	.0361	0.3587	0.0025	269.02	10.591	1	35.808
1 kPa	0.145	0.01	0.0099	7.519	0	4.015	1

WEIGHT

	grain	oz	lb	ton	gram	kg	metric ton
1 grain	1	0.00229	-	-	0.0648	-	-
1 ounce	437.5	1	0.0625	-	28.35	0.02835	-
1 pound	7,000	16.00	1.00	0.0005	453.60	0.4536	-
1 ton	-	32,000	2,000	1	-	907.2	0.9072
1 gram	15.43	0.04	-	-	1	0.001	-
1 kilogram	-	35.274	2.205	-	1,000	1	0.001
1 metric ton	-	35.274	2.205	1.102	-	1,000	1

FLOW

	scc/min	LPM	SCFM	L/hr	Nm ³ /hr	SCFH
1 scc/min	1	0.001	-	0.06	-	0.00212
1 LPM	1,000	1	0.0353	60	0.06	2.119
1 SCFM	28,317	28	1	1,699	1.699	60
1 L/hr	16.667	0.01667	-	1	0.001	0.0353
1 Nm ³ /hr	16,667	16.667	0.589	1,000	1	35.314
1 SCFH	471.95	0.472	0.0167	28.317	0.0283	1

SCFM Standard Cubic Feet per Minute
SCFH Standard Cubic Feet per Hour
scc/min Standard Cubic Centimeters per Minute
LPM Liters per Minute
Nm³/hr Normal Cubic Meters per Hour

DENSITY

	lb/cu in	lb/cu ft	lb/gal	g/cm ³	g/liter
1 lb/cu in	1	1,728	231.00	27.68	27,680
1 lb/cu ft	-	1	0.1337	0.0160	16.019
1 lb/gal	0.00433	7.481	1	0.1198	119.83
1 g/cm ³	0.03613	62.43	8.345	1	1,000
1 g/liter	-	0.06243	0.008345	0.001	1

CONVERSION

LIQUID TO GAS

ARGON

	WEIGHT		GAS		LIQUID	
	Pounds (lbs)	Kilograms (Kg)	Cubic Feet (SCF)	Cubic Meters (Nm3)	Gallons (Gal)	Liters (L)
1 Pound	1	0.4536	9.671	0.2543	0.086	0.3255
1 Kilogram	2.205	1	21.32	0.5605	0.18957	0.7176
1 SCF Gas	0.1034	0.0469	1	0.02832	0.008893	0.03366
1 Nm ³ Gas	3.933	1.784	38.04	1	0.3382	1.2802
1 Gal Liquid	11.63	5.276	112.5	2.957	1	3.785
1 L Liquid	3.072	1.3936	29.71	0.7812	0.2642	1

CARBON DIOXIDE

	WEIGHT		GAS		LIQUID	
	Pounds (lbs)	Kilograms (Kg)	Cubic Feet (SCF)	Cubic Meters (Nm3)	Gallons (Gal)	Liters (L)
1 Pound	1.0	0.4536	8.741	0.2294	0.11806	0.4469
1 Kilogram	2.205	1.0	19.253	0.5058	0.2603	0.9860
1 SCF Gas	0.1144	0.05189	1.0	0.02832	0.013506	0.05113
1 Nm ³ Gas	4.359	1.9772	38.04	1.0	0.5146	1.9480
1 Gal Liquid	8.470	3.842	74.04	1.9431	1.0	3.785
1 L Liquid	2.238	1.0151	19.562	0.5134	0.2642	1.0

NITROGEN

	WEIGHT		GAS		LIQUID	
	Pounds (lbs)	Kilograms (Kg)	Cubic Feet (SCF)	Cubic Meters (Nm3)	Gallons (Gal)	Liters (L)
1 Pound	1.0	0.4536	13.803	0.3627	0.1481	0.5606
1 Kilogram	2.205	1.0	30.42	0.7996	0.3262	1.2349
1 SCF Gas	0.07245	0.03286	1.0	0.02832	0.01074	0.04065
1 Nm ³ Gas	2.757	1.2506	38.04	1.0	0.408	1.5443
1 Gal Liquid	6.745	3.060	93.11	2.447	1.0	3.785
1 L Liquid	1.782	0.8083	24.60	0.6464	0.2642	1.0

OXYGEN

	WEIGHT		GAS		LIQUID	
	Pounds (lbs)	Kilograms (Kg)	Cubic Feet (SCF)	Cubic Meters (Nm3)	Gallons (Gal)	Liters (L)
1 Pound	1.0	0.4536	12.076	0.3174	0.1050	0.3977
1 Kilogram	2.205	1.0	26.62	0.6998	0.2316	0.8767
1 SCF Gas	0.08281	0.03756	1.0	0.02832	0.008691	0.0329
1 Nm ³ Gas	3.151	1.4291	38.04	1.0	0.3310	1.2528
1 Gal Liquid	9.527	4.322	115.1	3.025	1.0	3.785
1 L Liquid	2.517	1.1417	30.38	0.7983	0.2642	1.0

SCF (Standard Cubic Foot) gas measured at 1 atmosphere and 70°F. Nm3 (normal cubic meter) measured at 1 atmosphere and 0°C. Liquid Argon, Oxygen and Nitrogen measured at 1 ATM and Boiling Point of Liquid Carbon Dioxide measured at 21.42 ATM and 1.7°F.

WARRANTY

MILLER|SMITH SPECIALTY GAS REGULATOR MANUFACTURERS WARRANTY

SMITH EQUIPMENT SPECIALTY GAS REGULATOR MANUFACTURERS WARRANTY

General Purpose, High Purity Analytical, and High Purity Regulators

Smith Equipment warrants the initial user of the products sold that such products are free from defects in material and workmanship under normal use and service for a period of (2) two years from the date of shipment from the factory.

Corrosive Service Regulators

Smith Equipment warrants the initial user of the products sold that such products are free from defects in material and workmanship under normal use and service (see note #1) for a period of three months from the date of installation of the equipment or three months from the date of shipment from the factory, whichever comes first.

Note #1 A Cross-Purge Assembly must be used in conjunction with these models in order to ensure effective purging of hazardous gas traces during cylinder change out.

Within said warranty period, Smith Equipment agrees to replace or repair free of charge at its factory, any product or part that is found to have defects in workmanship or materials.

Smith Equipment will not pay for or warrant repairs made by anyone other than personnel authorized by Smith Equipment to make such repairs. SMITH EQUIPMENT SHALL NOT BE LIABLE FOR CONSEQUENTIAL, SPECIAL, INCIDENTAL, OR INDIRECT DAMAGES, TO THE EXTENT PERMITTED BY LAW. EXCEPT AS OTHERWISE PROVIDED BY LAW, THIS EXPRESS WARRANTY SHALL BE THE EXCLUSIVE WARRANTY AND SHALL BE IN LIEU OF ALL IMPLIED WARRANTIES, INCLUDING IMPLIED WARRANTIES OF FITNESS FOR PARTICULAR PURPOSE AND MERCHANTABILITY. The warranty and remedies provided in this express warranty shall not apply to any product which has been damaged by accident, abuse or misuse, or modified or changed in any way except by personnel authorized by Smith Equipment. THE REMEDIES STATED HEREIN SHALL BE EXCLUSIVE REMEDIES OF THE INITIAL USER UNDER THE EXPRESS WARRANTY CONTAINED HEREIN AND UNDER ANY OTHER WARRANTIES EXPRESS OR IMPLIED REQUIRED BY LAW.

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